

# Highly Accelerated Stress Test System (HAST Chamber)



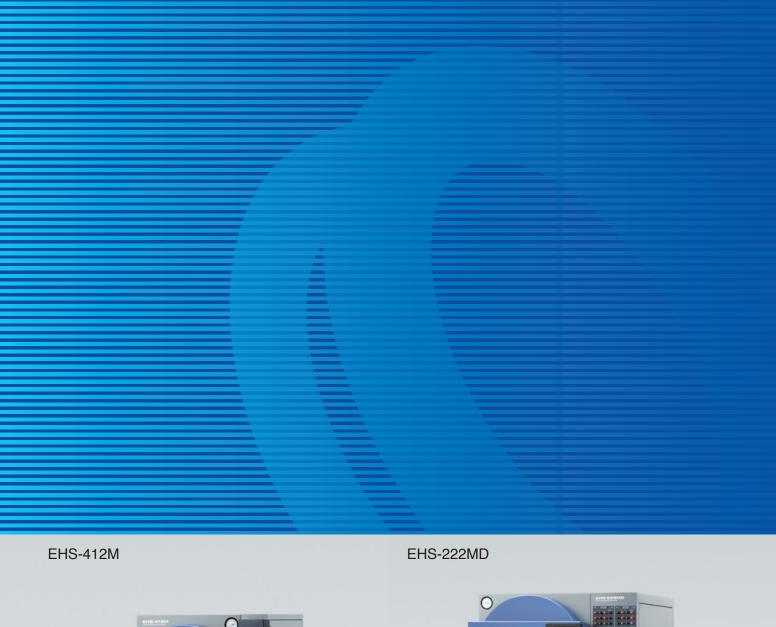
# Creates temperature, humidity and pressure environments to IEC60068-2-66 standard.

Humidity resistance evaluation tests for electronic components

Customers require test results that correlate accurately to
those from the field in a minimal amount of time.

ESPEC HAST EHS series provide high usability and a variety of
performance capabilities to meet IEC60068-2-66 standard and other
international standards with convenient functions and safety features for
bias testing.





ESPEC



\* Product image with options (Emergency stop switch, additional specimen signal terminals and cover). (Cover page, P.2 and P.10)

# Designed for humidity resistance testing, life testing and accelerated testing



Chamber interior

# Pressure vessel Inner cylinder temperature sensor Air-circulating fan Humidifying water heater Cloth wick Humidifying water



Specimen signal terminals (internal)



Specimen signal terminals (external)

#### Air-circulating fan for highaccuracy testing

The air-circulating fan minimizes variations in temperature and humidity in the test area for greater accuracy during testing. The fan enables uniform stress to be applied to a specimen.

#### Maximized workspace

The cylindrical pressure vessel distributes pressure evenly and offers superior strength. Interior is expanded for easier loading of a large specimen such as printed circuit board

#### Prevention of dew condensation and wetting of specimens

Compared with natural convection test systems, the double cylindrical structure and proprietary air-conditioning system prevents dew condensation and water droplets falling on the specimen. Temperature control and operation of the test area fan before and after testing also prevents dew condensation and droplets from forming on samples, ensuring highly readable testing results. (Featuring dry and wet-bulb temperature control and unsaturated control)

#### Color coding for easy connection

Specimen signal terminals with 12 powerpins per unit is equipped as standard. Additional 12 pins per set are available as optional and can be expanded up to total 72 pins. Complicated connection work is also made easier thanks to color-coded terminal (black = negative, red = positive).

#### Specimen protection from risk of damage

A specimen power supply control terminal is equipped as one of safety features, which output contact signals to allow voltage and signals to be applied to the specimen during testing. In the case of activation of safety devices such as overheat protection and boil-dry protection, any externally-powered devices can be also turned off with this terminal to avoid the risk of damage to the specimen or the chamber.

# 5.7-inch color LCD touch panel

#### Color LCD touch panel

The smartphone/compact tablet-sized (5.7-inch) touch panel offers a uniform operability not limited to a specific series. The resistive (pressure-sensitive) screen also allows for operation while wearing gloves. The tabs at the bottom of the screen allow users to select between screens, including those for operation settings and management settings.

# Temperature and humidity graph display function

The trend graph display function allows users to check the measured temperature and humidity values in the test area.

# Pressure monitoring function (option)

The pressure can be displayed on the screen or can be read via the Ethernet, RS-485 (option) or RS-232C (option). Monitored value on the screen can be switched between humidity and pressure.

#### Auto-locking mechanism

Door lock safety mechanism can be set on the operation panel to prevent opening of the door while the chamber is pressurized.

#### Automatic humidifying water filling system

The humidifying water is filled from the built-in water supply tank at the start of a test automatically.

The water level in a tank can be checked from outside through the slits on the front cover.

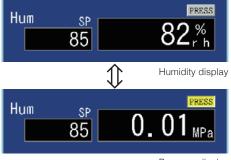
Bottom of the unit allows storage space for power supply unit and peripheral equipment.

#### No pressure or temperature shock after testing prevents specimens from drying out

Gradual depressurization and air/water drainage mechanisms eliminate sudden changes in pressure and temperature after testing is completed, thus ensuring moisture contained in the specimen does not evaporate. This provides more accurate test results in correlation to the field.



Trend Graph



Pressure display



Door lock/release (This shows "locked")



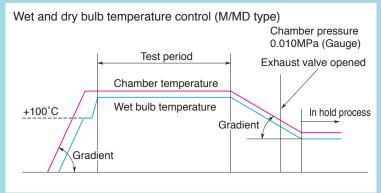
Water tank and storage space at the bottom of the chamber

# Control functions that make use of conventional test data

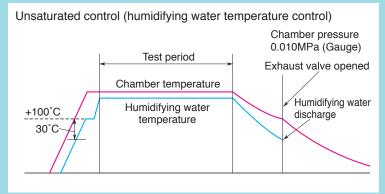
The control functions can be selected from dry & wetbulb temperature control (M/MD type), unsaturated control, and wet-saturated control according to the conventional test data.

With the addition of Air-HAST mode, four different types of testing can be performed on one chamber.

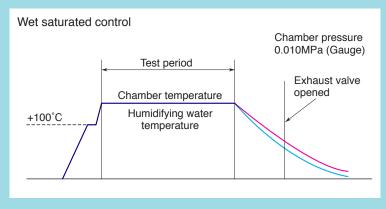
#### Three modes of operation control



- The temperature and humidity gradient before and after testing can be controlled.
- After testing is complete and chamber pressure reaches 0.010MPa (Gauge), only air is discharged; humidifying water is retained.
- In the hold process, temperature and humidity inside the chamber are maintained at the specified level. (+50 to +95°C/75 to 95%rh)

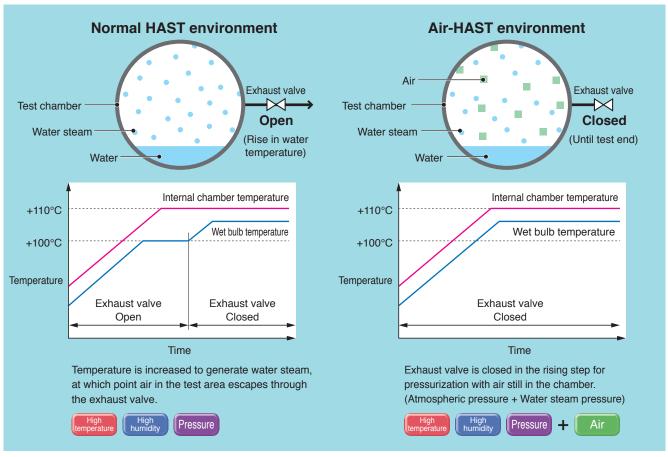


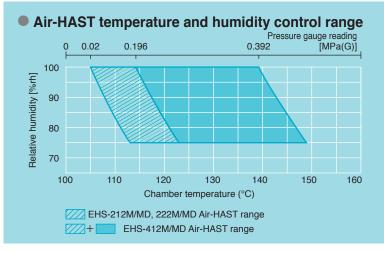
- During temperatureheat up when condensation can easily occur on the specimen, the temperature of the humidifying water automatically increases while keeping it 30°C lower than the chamber temperature.
- After testing is complete, the chamber is left to cool and depressurize naturally until chamber pressure reaches 0.010MPa (Gauge). Then both air and water are discharged.



- Chamber temperature is controlled through a humidifying heater.
   (chamber temperature = humidifying water temperature)
- After testing is complete, the chamber is left to cool and depressurize naturally until chamber pressure reaches 0.010MPa (Gauge). Then only air is discharged; humidifying water is retained.

# Reproduction of near-constant temperature and humidity testing environment with Air-HAST (option)





#### Accelerated testing examples for whisker evaluation

Temperature cycling test	-40 ↔ +85°C	3000 cycles	
High temperature	+55°C/85%rh	3000 hours	
and high humidity test	+85°C/85%rh	1000 hours	
Air-HAST	+110°C/85%rh (Air pressure 130kPa)	200 hours	

#### Air-HAST function (option for M/MD type only)

Depending on the specimen, not only water steam but also oxidation and other specimen surface conditions can cause failure.

By leaving air in the test area, the Air-HAST function adds air to the high-temp, high-humidity, and pressurized environment for effective accelerated testing of specimens for which the oxygen in air affects degradation, such as with surface oxidation. (Acceleration may not be seen for some specimen.)

#### Whisker humidity-resistance evaluation testing (Japanese patent No. 5066143)

Evaluation examples for whisker evaluations of mounting boards are limited. One of the main reasons for this is because the testing time can be as long as 1000 or 3000 hours. To shorten these testing times, ESPEC conducts lead-free solder whisker evaluation of mounting boards using Air-HAST. The results confirmed accelerated effects with testing at 85°C and 85%rh humidity.

# Easy customization with various options



Integration with Ion migration system (example)



Slide shelf terminal block (option)



Status indicator lights (option)

#### lon migration evaluation

Integration with an ESPEC Ion migration evaluation system (sold separately) enables more accurate measurements.

# High-voltage, high-current compatibility

To meet application purposes and goals, ESPEC offers optional high-voltage (1000 VAC, 1A) / high-current (125 VAC, 10A) specimen signal terminals in addition to the standard specifications (125 VAC, 1A).

#### Terminal block to increase productivity

Using the slide shelf terminal block (option), the terminal block can be pulled forward from inside the test area to facilitate wiring work.

In addition, removable 12-channel terminal blocks (option) can be added inside the chamber. This reduces the time required for installation and wiring for greater work efficiency.

#### Safety enhancement functions available

Optional emergency stop switches and status indicator lights are available.

#### International standards

Complies with the following standards: ISO 12100 Safety of Machinery IEC 60204 Low Voltage IEC 61000-6-2 EMC IEC 61000-6-4 EMC RoHS Directive

# Conforms to international IEC 60068-2-66 standard

#### Temperature and humidity control for support of various test standards

With ESPEC's unique wet and dry bulb temperature control on M/MD type chamber, temperature and humidity are measured directly using a wet and dry bulb temperature sensor. This ensures highly precise temperature and humidity control over the entire testing process, from before testing to the post-testing temperature decrease or hold process.

After testing is complete, the temperature and humidity are allowed to drop for a fixed period. In the hold process, the chamber is kept at a fixed environment until the door is opened and specimens are removed. This makes it possible to place a specimen in a constantly controlled temperature/humidity environment, and keep it from drying after returning to atmospheric pressure.

#### IEC 60068-2-66, an environmental testing standard of the IEC (International Electrotechnical Commission)

The Highly Accelerated Stress Test System EHS Series uses ESPEC's unique dry and wet-bulb temperature control to satisfy the test system conditions and test operations specified in the IEC 60068-2-66 standard.

\* ESPEC was directly involved in drawing up the IEC60068-2-66 standard, and our technical concepts and measurement data were used in its development.

#### **APPLICABLE STANDARDS**

Standard No.	Test conditions				
Standard Name Applications	Temperature (°C)	Humidity (%rh)	Biased	Time (h)	
IEC 60068-2-66 (JIS C 60068-2-66)	110±2	85±5		96,192,408 (0, +2)	
Damp heat, steady state (unsaturated pressurized vapour)	120±2	85±5	Optional	48,96,192 (0, +2)	
Èlectrics/electronics	130±2	85±5		24,48,96 (0, +2)	
IEC 60749-4 HAST	110±2	85±5	Continuous/	264 (0, +2)	
Electrics/electronics; Semiconductors	130±2	85±5	intermittent	96 (0, +2)	
JEITA (EIAJ)	110±2	85±5		24 (0, +8) 48 (0, +8)	
Semiconductor devices Unsaturated steam pressure testing	120±2	85±5	Continuous	96 (0, +8)	
ED-4701/100A, Method 103	130±2	85±5		168 (0, +8) 500 (0, +8)	
JESD22-A118B	110±2	85±5	Niere	264 (0, +2)	
Unbiased HAST Semiconductors	130±2	85±5	None	96 (0, +2)	
JESD22-A110E HAST	110±2	85±5	Continuous/	264 (0, +2)	
Semiconductors	130±2	85±5	intermittent	96 (0, +2)	
JESD22-A102E Unbiased Autoclave Semiconductors	121±2	100±5	None	24 (0, +2) 48 (0, +2) 96 (0, +5) 168 (0, +5) 240 (0, +8) 336 (0, +8)	
AEC-Q100-Rev-H Biased HAST/Unbiased HAST	110±2	85±5	Continuous/none	264 (0, +2)	
Automotive semiconductors	130±2	85±5	Continuous/none	96 (0, +2)	
JPCA-ET08	110±2	85±5		96,192,408 (0, +2)	
Unsaturated pressurized vapour	120±2	85±5	Continuous	48,96,192 (0, +2)	
Printed circuit boards	130±2	85±5		24,48,96 (0, +2)	

# **SPECIFICATIONS**

Mo	odel EHS-212 (M) EHS-212MD EHS-222 (M) EHS-222MD EHS-412 (M) EHS-412MD					EHS-412MD				
System				Single vessel, unsaturated control, wet saturated control, dry and wet-bulb temperature control						
Pressure vessel type			essel type	Small pressure vessel as specified in the Enforcement Order of Industrial Safety and Health Law in Japan						
	_	Те	mperature control range		+105.0 to +142.9°C			+105.0 to +162.2°C		
	ntrc	Hu	midity control range			75 to 1	00%rh			
	00	Pre	essure range		0.020 to 0.196	MPa (Gauge)		0.020 to 0.392 MPa (Gauge)		
	atec	Те	mp. & humidity fluctuation	±0.3°C / ±2.5%rh						
	turs	Ter	mperature variation in space	3.0°C						
	Unsaturated control	He	at up and pressurization	0 → 0.196 MPa (Gauge) 0 → 0. Approx. 30 min. Ap			IPa (Gauge) 60 min.	0 → 0.392 MPa (Gauge) Approx. 45 min.		
	0		mperature control range	+105.0 to +132.9°C			+105.0 to +151.1°C			
	control		essure range		0.020 to 0.196 MPa (Gauge)			0.020 to 0.392 MPa (Gauge)		
	o pe		mperature fluctuation		±0.3°C			0.020 to 0.392 WF a (Gauge)		
	Wet-saturated		mperature variation in space		3.0°C					
	-sat		at up and pressurization	0 → 0 196 N	MPa (Gauge)			0 → 0.392 MPa (Gauge)		
Performance*1		tim	ie .	0 → 0.196 MPa (Gauge) Approx. 45 min. 0 → 0.196 MPa (Gauge) Approx. 75 min.			Approx. 60 min.			
ma	pe)	heat-up	Temperature control range		+105.6 to		0.F.0/ =/h	+ 105.6 (0	+162.2°C	
erfor	O ty	o. he	Humidity control range	0 0 100 1	1D (O )		95%rh			
Pe	M/M	Temp.	Heat up and pressurization time	0 → 0.196 N Approx.	0 → 0.196 MPa (Gauge) Approx. 60 min. 0 → 0.196 MPa (Gauge) Approx. 90 min.			0 → 0.392 MPa (Gauge) Approx. 75 min.		
	<u>lo</u>	SS	Temperature control range	ge +105.6 to +142.9°C			+105.6 to +162.2°C			
	Sont	process	Humidity control range		75 to 98%rh 0.020 to 0.196 MPa (Gauge)					
	IFE	pro	Pressure range						0.020 to 0.392 MPa (Gauge)	
	ratı	Test	Temp. & humidity fluctuation	±0.3°C / ±2.5%rh						
	npe	'	Temperature variation in space	3.0°C						
	ter	p. own	Temperature control range	+50.0 to +95.0°C +142.9°C / 75%rh to +85.0°C / 85%rh  Approx. 120 min. +162.2°C / 75%rh to +85.0°C / 85%rh  Approx. 120 min.						
	& wet-bulb temperature control (M/MD type)	Temp. pull-down							Approx. 120 min.	
	W We	Hold	Temperature control range	+50.0 to +95.0°C						
	Dry 8	D O O	Humidity control range	75 to 95%rh						
		We	et-bulb wick	Capable of Appr	ox. 200 hours char	mber running time (	Figure given for +1	162.2°C / 75%rh an	d no specimens)	
No	oise	emis	ssion* <sup>2</sup>	below 46 dB	below 50 dB	below 46 dB	below 50 dB	below 46 dB	below 50 dB	
_	Pr	essu	re vessel/door construction				less steel plate			
struction			re vessel components	Temperature sensor (Thermocouple type T [Copper/ Copper-Nickel] for measuring chamber temperature, humidifying water temperature, wet-bulb temperature), heater, specimen signal terminals, air-circulating fan, fan motor, overheat protector, boil-dry protector						
	Do			Door handle, doo	or lock: Auto-lockin	·	k vault), instrumen			
Col			re gauge (Bourdon type)		Scale: -0.1 to 0	. 0,			Scale: -0.1 to 1 MPa (Gauge)	
_		st ar		Specimen shelves, shelf brackets for test area: each×2						
Iddn			supply system		4.1		vater supply		4.1	
Water supply		Water supply amount (at start)			ox. 1 L	Approx			ox. 1 L	
*	VV	ater	tank	10 L	20 L	10 L	20 L	10 L	20 L	
Co	Components		Specimen sign terr	al terminals (con minals, external a	nector-type, 12-p llarm terminals, E	oin, 125 VAC/VD0 Ethernet port (LAI	C, 1 A), specimer V port), power ca	n power control ible		
	aster			4	_	4	_	4	_	
Suc	Interior volume			21 L	21 L × 2	51 L	51 L × 2	21 L	21 L × 2	
Dimensions		Test area dimensions*3			8(296) mm	ø394 x D42			18(296) mm	
ime		Chamber outer dimensions (W x H x D mm)*4			760 × 1796 × 1000				760 × 1796 × 1000	
	Weight			190 kg	350 kg	230 kg	390 kg	190 kg	350 kg	
Utility requirements	_		ble ambient conditions			+5 to +40°C (-				
quirer	\lddr		OV AC 1ø 50/60Hz	12.5 A	25 A	14 A	28 A	12.5 A	25 A	
ty rec	Power supply		OV AC 1ø 50/60Hz	11.4 A	22.8 A	12.7 A	25.4 A	11.4 A	22.8 A	
3	Pov	23	0V AC 1ø 50Hz	10.9 A	21.8 A	12.2 A	24.4 A	10.9 A	21.8 A	

<sup>\*1</sup> The performance values are based on IEC60068-3-5:2001 and IEC60068-3-6:2001; Performance figures are given for a +23°C, ambient temperature relative humidity of 65±20%rh, rated voltage, and no specimen inside the test area.
\*2 Point of measurement: 1.2 m off floor, 1 m in front of chamber (JIS Z8731)
\*3 ():dimensions excluding fan guard protrusion.
\*4 Excluding protruding parts (fittings/components on rear)

#### **MODEL**

#### EHS-\_\_2\_ Blank: Standard type M type (Single stage) – Wet and dry bulb temperature control MD type (Double stage) - Wet and dry bulb temperature control Chamber capacity 1:21 L 2:51 L Pressure range 2 : 0.020 to 0.196MPa (Gauge) 4 : 0.020 to 0.392MPa (Gauge)

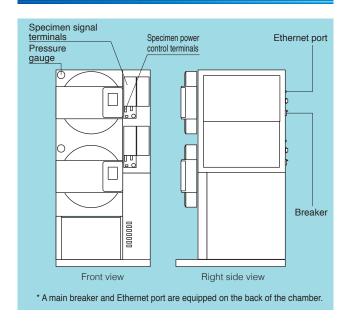


EHS-212M EHS-412 EHS-412M

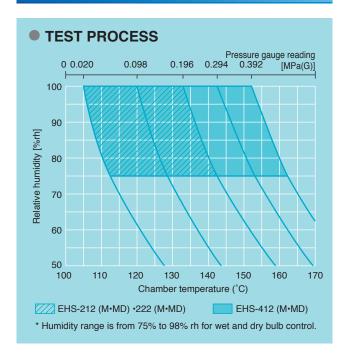
EHS-412MD

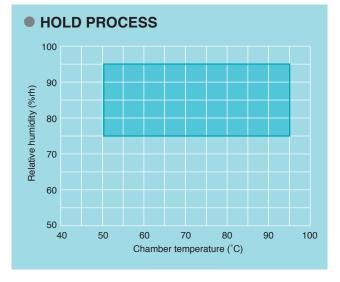
EHS-222M

#### **FITTINGS LOCATION**



#### TEMPERATURE AND HUMIDITY CONTROL RANGE





#### **SAFETY DEVICES**

- Overcurrent protection (leakage breaker)
- · Cartridge fuse for control circuit shortcircuit protection
- · Electrical compartment door switch
- System error (Error)
- · Room temp. compensation burnout detection circuit
- · Dry bulb temp. burnout detection circuit
- · Humidifying water temp. burnout detection circuit
- · Wet bulb temp. burnout detection circuit (M/MD type)
- · Exhaust air temp. burnout detection circuit
- · Absolute upper/lower temp. limit alarm (with built-in temp./humid. controller)
- · Air circulating fan/motor rotation alarm
- Overheat protector (variable type)
- Overheat protector (fixed type)

- Heater overcurrent protection
- Humidifier overcurrent protection
- · Humidifier dry heat protector
- · Humidifier water level detection
- Dry wick detection (M/MD type)
- · Water tank low-level switch
- · Pressure alarm
- Door open alarm
- · Door lock alarm
- · Atmospheric pressure switch
- · Specimen power supply control terminal
- Safety valve

#### **OPTION**

#### Continuous water supply



This option is used to continuously supply pure water to the chamber.

#### Water tank



For supplying water to the built-in water tank.

• Tank with screw tap Capacity: 10 L × 3

Stand size: W600 × H920 × D348

· Tank with nozzle Capacity: 10 L × 1





Tank with screw tap (Stand included)

#### **ACCESSORIES**

EHS-222MD

(large/small) 1 each EHS-212(M)/412(M) Large: 286 (W) × 288 (D) mm Small: 234 (W) × 288 (D) mm EHS-222(M) Large: 386 (W) × 396 (D) mm

Small: 280 (W) × 416 (D) mm Shelf (large/small) 2 each

Small: 234 (W) × 288 (D) mm Large: 386 (W) × 396 (D) mm

Small: 280 (W) × 416 (D) mm

- Specimen signal terminal Pin type, (125 VAC/VDC, 1 A) ------12 (MD type: 24)
- Breaker handle cover
   (MD type: 2)
- Wet bulb wick (M/MD type) 50 (MD type: 100)
- Cartridge fuse 250 V
   7 (MD type: 14)
- Hose nipple 1
- Eyebolt ——————————————————————4 (for MD type only)

Operation manual

#### Shelves and insulated shelves



Add standard shelves or change to insulated specifications (Teflon coating).



Standard shelves



Insulated shelves

#### Safety precautions

- Do not use specimens which are explosive or inflammable, or which contain such substances. To do so could be hazardous, as this may lead to fire or explosion.
- Do not place corrosive substances in the chamber. If corrosive substances are generated by the specimen, the life of the chamber may be significantly shortened specifically because of the corrosion of stainless steel and copper and because of the deterioration of resin and silicon.
- Do not place life forms or substances that exceed allowable heat generation.
- Be sure to read the operation manual before operation.

A chamber dew tray and a water leak detection system are also available to protect floor from water damage (Sold separately).

#### **OPTION**

#### Specimen basket

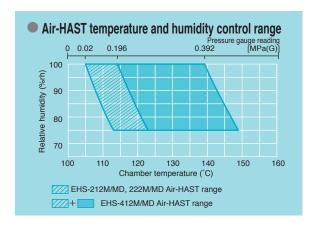
For small specimens that cannot be placed on the shelf.



Type A: 150 (W)  $\times$  50 (H)  $\times$  150 (D) mm Type B: 100 (W)  $\times$  50 (H)  $\times$  200 (D) mm Type C: 95 (W)  $\times$  20 (H)  $\times$  95 (D) mm

#### Air-HAST function (for M/MD type only)

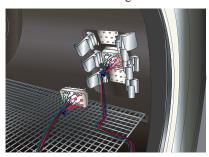
This function pressurizes the test area with the air remaining.



#### Removable terminal block

The terminal block allows terminals with 12 pins in the test area to be removed or attached all at once. This removable terminal block consists of a connector block (12-pin specimen signal terminal) and a chamber connector (with removal levers).

\* Cannot be attached if a slide shelf terminal block is being used.



#### Slide shelf terminal block

A slide shelf terminal block is equipped in the front of the test area. This terminal block allows wiring to be done outside the test area.

\* Cannot be attached if removable terminal blocks are being used.



#### Specimen signal terminals

EHS-212 (M)/412 (M)

12-pin (6-channel\*) ×4

 $\bigcirc$ 

EHS-212MD/412MD

12-pin (6-channel\*)  $\times 4 \times 2$ 

EHS-222 (M)

12-pin (6-channel\*) ×5

EHS-222MD

12-pin (6-channel\*)  $\times 5 \times 2$ 

- \* The numbers of channels given are for configurations with two I/O systems.
- \* To protect from electric shock and protect wiring, specimen signal terminal cover (option) is recommended.



EHS-222MD Option 12-pin ×5 Standard 12-pin

#### Specimen signal terminal cover

The protective cover prevents direct contact with the specimen signal terminal block outside the test area.



#### Interface

Communication ports to connect the chamber to a PC.

- RS-485
- RS-232C

#### **OPTION**

#### Specimen signal terminal for high current

This option changes the standard terminal (125 VAC, 1 A) to higher current specimen signal terminal (125 VAC, 10 A).

Type 1: 6-pin (3-channel)

up to 5 sets

Type 2: 6-pin (3-channel) up to 6 sets

\* Cannot be attached if a specimen signal terminal block for high voltage is being used.



#### Specimen signal terminal for high voltage

This option changes the standard terminal (125 VAC, 1 A) to higher voltage specimen signal terminal (1000 VAC, 1 A).

Type 1: 6-pin (3-channel) up to 5 sets

Type 2: 6-pin (3-channel) up to 6 sets

\* Cannot be attached if a specimen signal terminal block for high current is being used.



#### Time signal output terminal

Contact output specifications

- Operation: on/ off at each step
- Number of channels: 2

#### Paperless recorder-portable type

A temperature & humidity recorder that utilizes a liquid-crystal display fitted with a touch-panel. Records temperature, humidity and pressure inside the chamber. Display: 5.7-inch TFT color LCD Temperature range: 0 to +200°C Humidity range: 0 to 100%rh Pressure range: -0.1 to 0.5 MPa (Gauge)

Number of inputs: 1 (3 more channels can be turned ON)

Data saving cycle: 5 sec Internal recording media: Flash memory 8 MB External recording media: CF memory card port (Includes a 256 MB CF card)

USB memory port

#### Temp. humid. pressure recorderportable type

Temperature range: 0 to +200°C Humidity range: 0 to 100%rh Pressure range: -0.1 to 0.5 MPa (Gauge)

#### **Pressure monitoring function**

The monitored pressure can be shown on the instrumentation panel.



#### Wet-bulb wick

Same as the standard accessory. 1 set (50 pieces)

#### Status indicator light

This option is used for remotely checking the status of the chamber. Please select lighted or blinking, and requirement of buzzer sound.



#### Location:

Single stage type: Chamber top Double stage type(MD type): Chamber top left side for the upper unit, top right side for the lower unit(as shown in the image)

#### **Emergency stop switch**

This switch is used to stop the chamber manually in case of emergency in order to protect specimens and the chamber. The switch with a guard for preventing erroneous operation is also available.

- · Without a guard
- · With a guard



With a guard

#### **Anchoring fixtures**

This option uses for fixing the chamber to the floor.

#### **Operation manual**

• CD

0

• Booklet

# Network

#### Chambers can be operated from PC and tablet

#### Remote monitoring and control (Ethernet connection)

The chambers are equipped with unique web applications that enable chamber status to be confirmed and operated from a web browser screen (PC or tablet terminal). It is also possible to start operations with a PC or other device from a remote location

#### Editing test profiles through a browser

It is possible to edit the test profiles registered in the chamber through a web browser.

#### Displaying data in trend graph

Settings and measured data saved in the chamber can be displayed in graphs on a web browser.

#### E-mail notifications

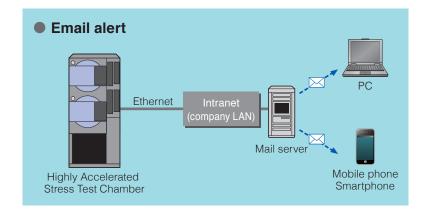
Details on alarms that have been triggered will be sent to pre-registered e-mail addresses. It is also possible to transmit e-mails when testing has finished.

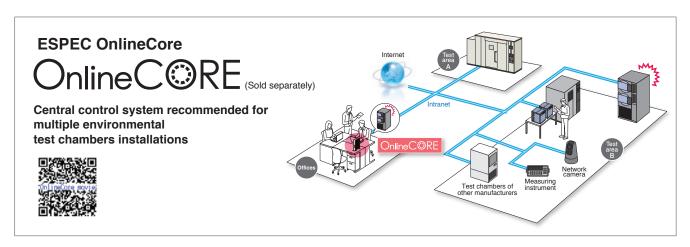
\* An Intranet environment is required to transmit e-mails.



#### Login privileges

Screen Privileges	Chamber monitor	Constant/ Program setup	Run/Stop	Configuration
Administrator	✓	1	✓	1
Operator	1	1	1	
User	1			





#### ESPEC CORP. http://www.espec.co.jp/english

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